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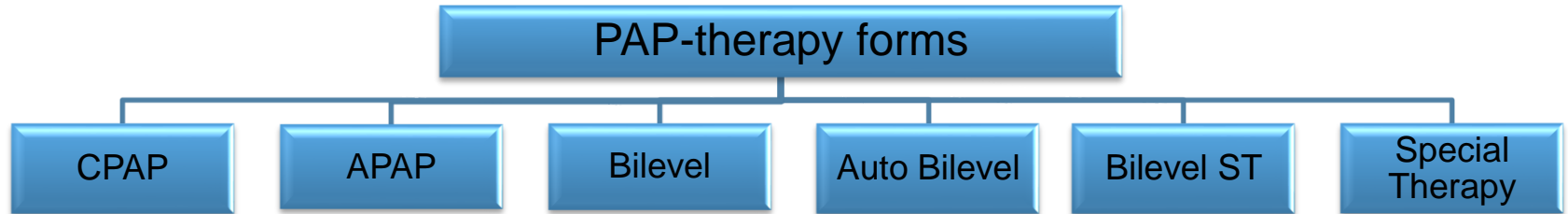
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# Requirements for the admission of CPAP devices

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# Introduction



## Status:

- Positive Airway Pressure (PAP) therapy established
- Requirements defined and must be fulfilled
- PAP devices per therapy form free exchangeable

## Patients:

- „PAP devices (same therapy form/setting) have different pressure properties“
- „Unsuitable PAP device leads to interruption of treatment“



**Do PAP-devices have an appropriate quality and are exchangeable per therapy form?**

# CPAP devices: Requirements (German Health Aid List)



## Selection of CPAP device

### Price

- All-inclusive prices based on call for tender (health insurances)

### Quality



- **Pressure stability**
- Noise level
- Humidification

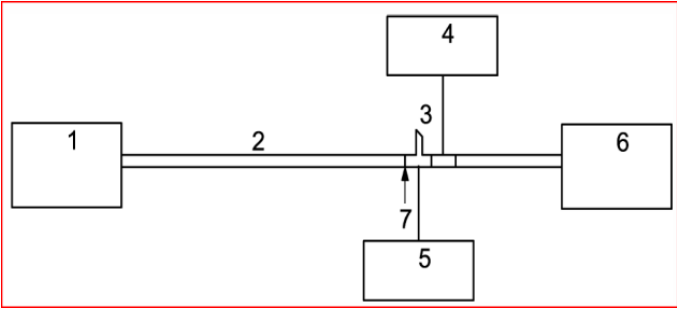
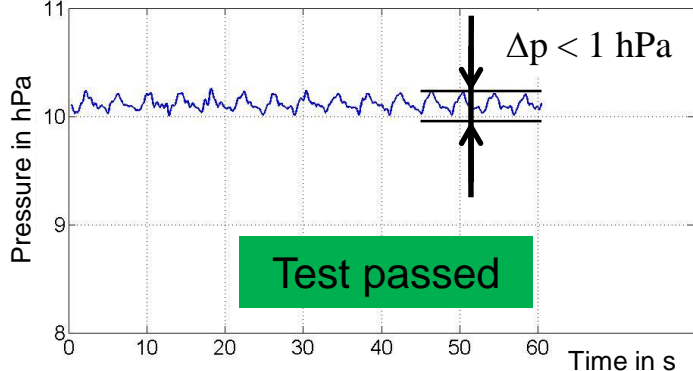
### Performance

#### CPAP device in German Health Aid List

- CE marking
- Operating voltage
- Pressure adaptable by physician in 0,5 hPa steps
- Display actual pressure, service and therapy hours
- Adaptable insp./exsp. support and ramp functions
- Instruction manual + identification plate
- Delivery of tube system and connectable humidifier
- Declaration service live, maintenance freedom re-use

**Pressure stability is the key KPI in PAP-therapy.** DIN EN ISO 17510-1

# CPAP devices: Test methods

Name	Short-term accuracy (pressure stability)	
Description	Stability of dynamic airway pressure accuracy	
Test set-up	 <p>1 PAP device 2 Breathing gas pathway 3 Standard resistance 4 Flow meter 5 Pressure measuring device 6 Pump 7 Patient connection port</p>	<p>settings*:</p> <ul style="list-style-type: none"> <li>- E/I = 1</li> <li>- Tidal volume: 500 ml</li> <li>- sinusoidal flow</li> <li>- breaths/min: 10, 15, 20</li> <li>- set pressure: (<math>\frac{1}{3}</math>, <math>\frac{2}{3}</math>, 1) of <math>p_{\max, \text{device}}</math>, 10 hPa</li> </ul>
Result	$\Delta p = p_{\max} - p_{\min}$	<p><b>Example</b></p> 
Set value**	$\Delta p \leq 0,5 \text{ hPa}$ (set pressure < 10 hPa) $\Delta p < 1 \text{ hPa}$ (set pressure $\geq 10 \text{ hPa}$ )	

\* Based on test method 14-4 03/2007 MDS-Hi

\*\* Minimum requirement in German Health Aid List

**Performance Indicators, set values, test methods given in German Health Aid List.**

# CPAP devices: Test methods

## Test set-up

- Based on DIN EN ISO 17510-1: 2009-07, test method 14-4 03/2007 MDS-Hi
- Software based expiration support deactivated

## Test

**Short-term accuracy** (screening) with  
Set pressure: 10 hPa  
Respiration frequency: 15 breaths /min

## Tested devices

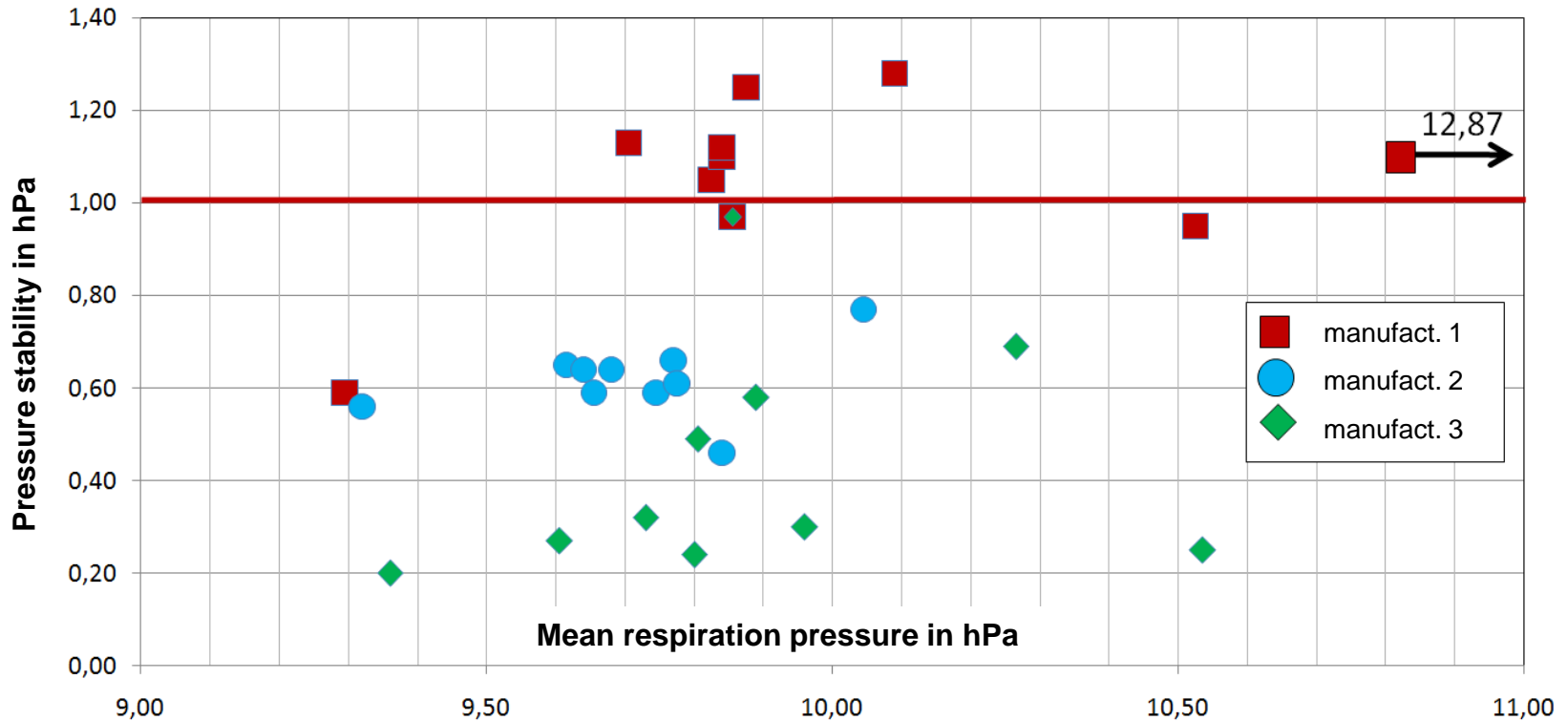
- 3 different marketable CPAP-devices (brands)
- Each brand 10 identical devices




## Evaluation

- **Short-term accuracy** (service hours, construction year)
- **Mean respiration pressure**

**Test of of several CPAP devices of the same design.**

# CPAP devices: Pressure stability, mean pressure

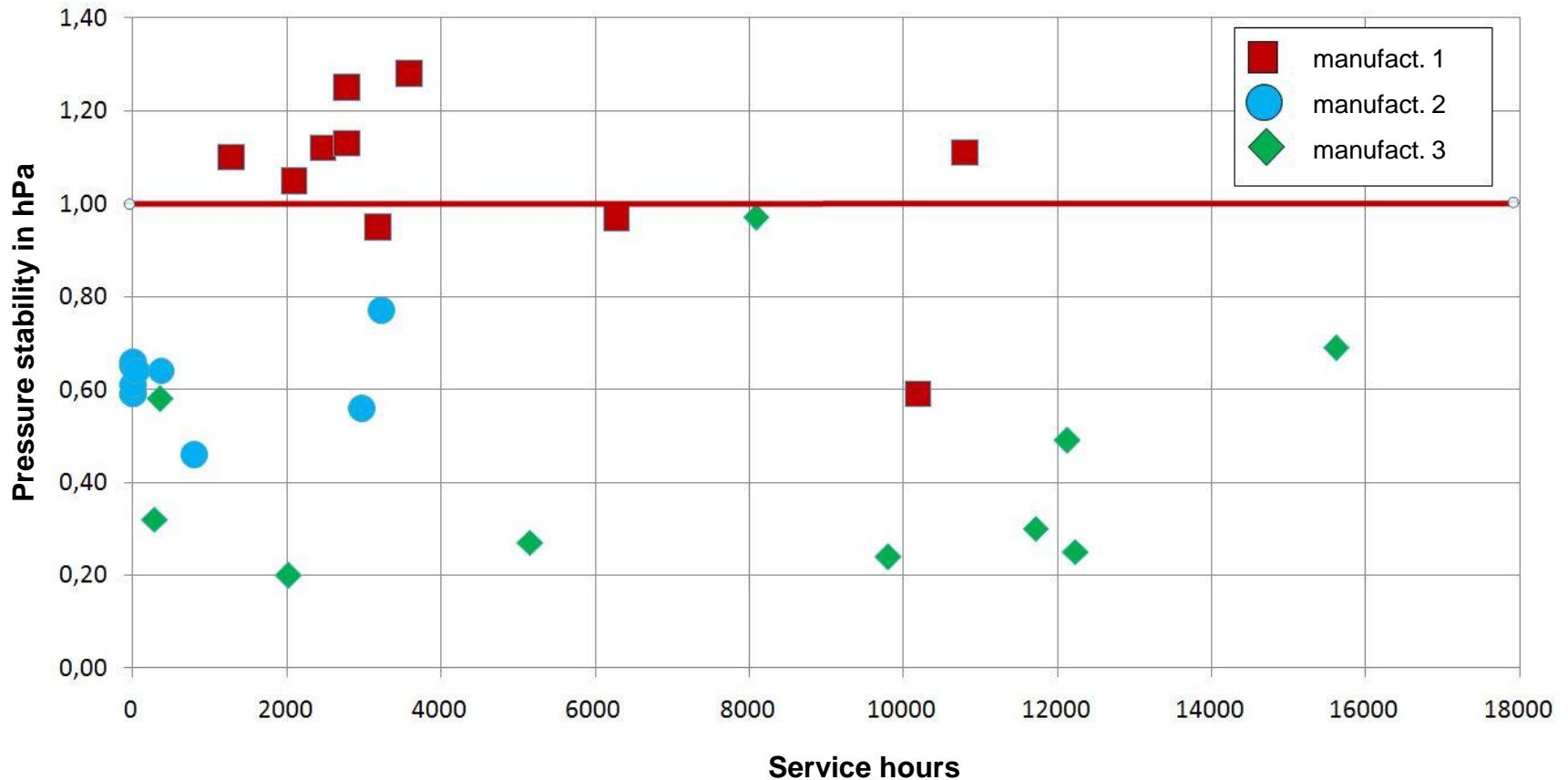


Device			
<b>Pressure stability</b> Test passed	30 %	100 %*	100%
<b>Mean set pressure</b> in hPa	9,3 - 12,9	9,3 - 10,1	9,4 - 10,6

\* Partly spikes

**Manufacturer-dependent quality differences.**

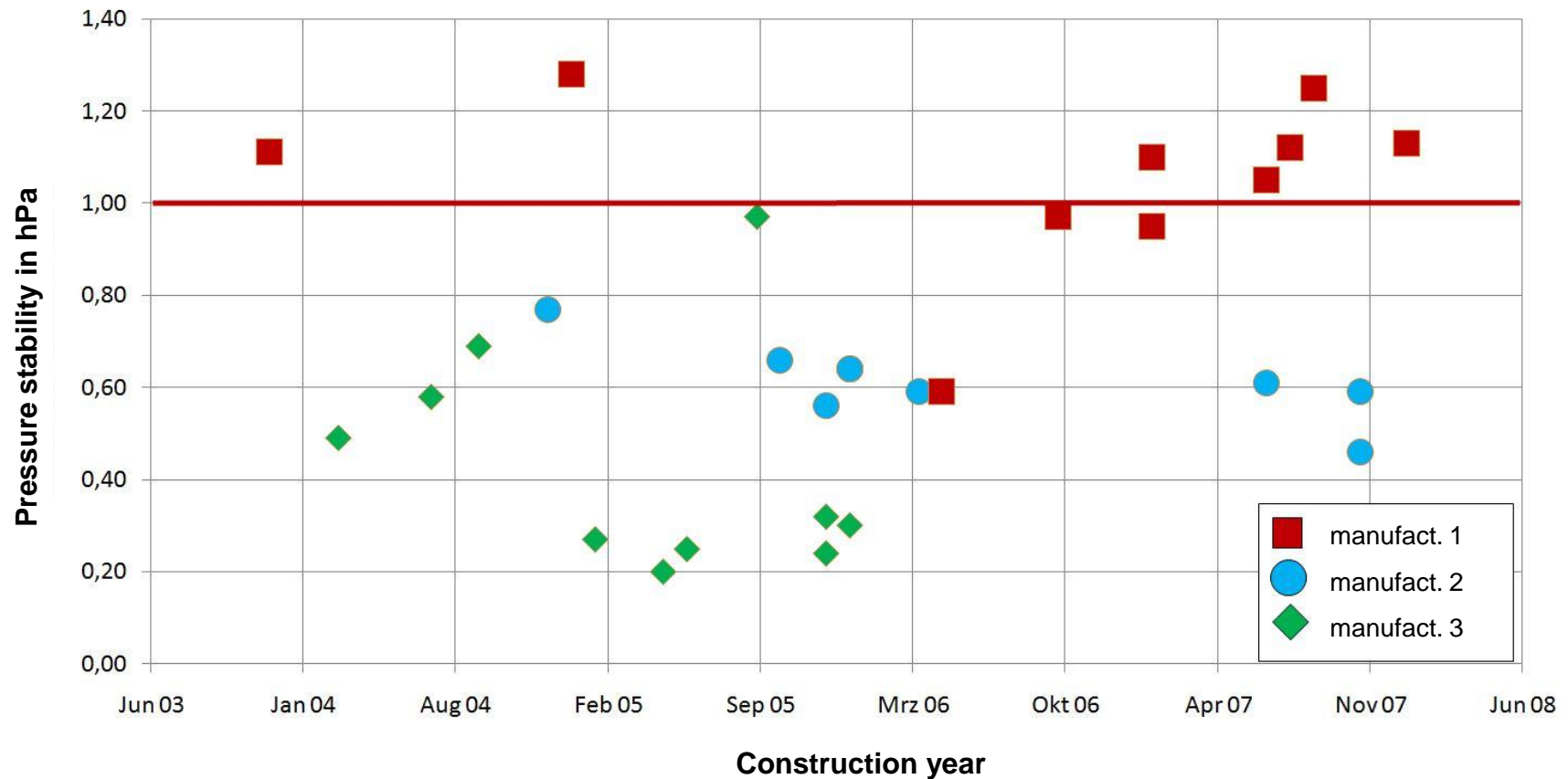
# CPAP devices: Pressure stability, service hours



**Aging effects are not clearly detectable.**



# CPAP devices: Pressure stability, construction year



- Manufacturers 1: No construction year dependent change of pressure stability
- Manufacturer 2.3: Better pressure stability of new devices

**Manufacturer dependent quality improvement.**

# Auto-CPAP devices: Requirements (German Health Aid List)



## Selection of Auto-CPAP-device

### Price

- All-inclusive prices based on call for tender (health insurances)

### Quality



- **Pressure stability**
- Noise level
- Humidification

### Performance

#### CPAP-device in German Health Aid List

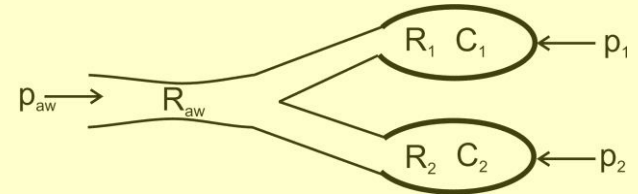
- CE marking
- Operating voltage
- Pressure adaptable by physician in 0,5 hPa steps
- Display actual pressure, service and therapy hours
- Adaptable insp./exsp. support and ramp functions
- Instruction manual + identification plate
- Delivery of tube system and connectable humidifier
- Declaration service live, maintenance freedom re-use

**Automatic pressure control has no minimum requirement.**

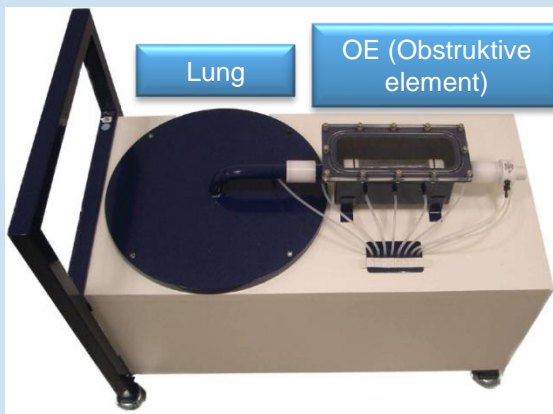
# APAP devices: Test methods

2. Connection with real Simulator

1. Simulation of human lung with computer



3. Simulation of respiration with obstructions



4. Connection of Auto CPAP device

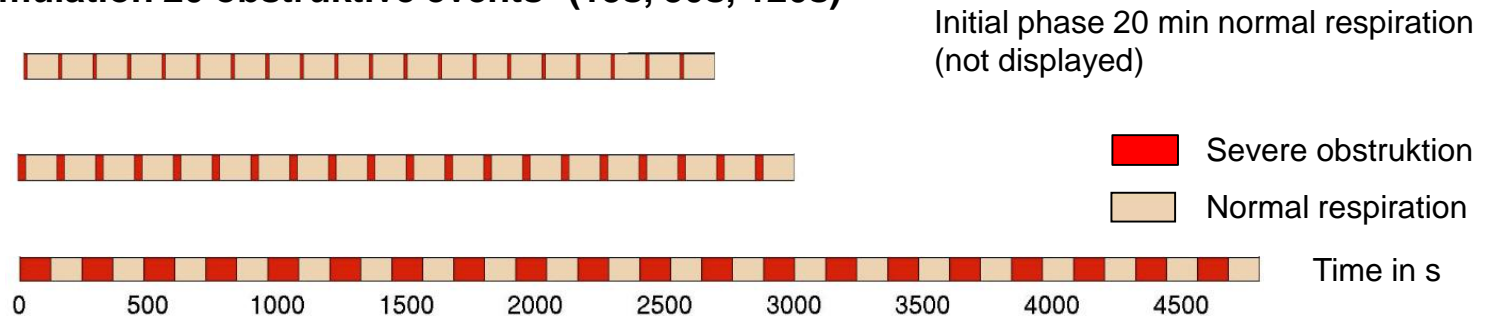
**Parameters:**

- Expiration/inspiration: 1,5
- Respiration frequency: 14 breaths/min
- Tidal volume: 500 ml

**Technical test of APAP-devices.**

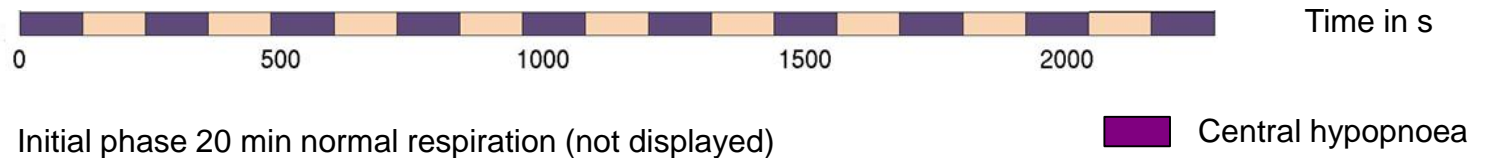
# APAP devices: Test methods

## Test 1: Simulation 20 obstructive events\* (15s, 30s, 120s)



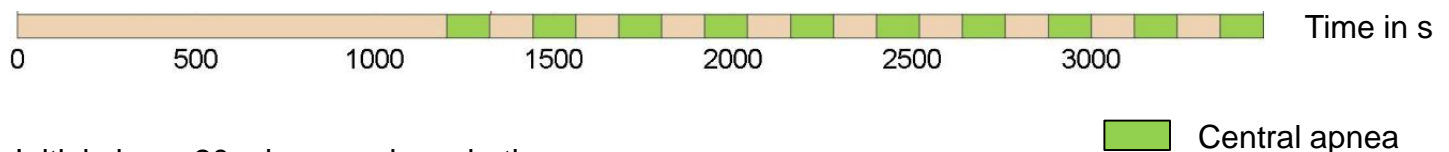
\* Obstructions fully opened with 10 hPa pressure

## Test 2: Simulation 10 central hypopnoeas with 70 % flow reduction (2 min each)



Initial phase 20 min normal respiration (not displayed)

## Test 3: Simulation 10 central events (120 s each)

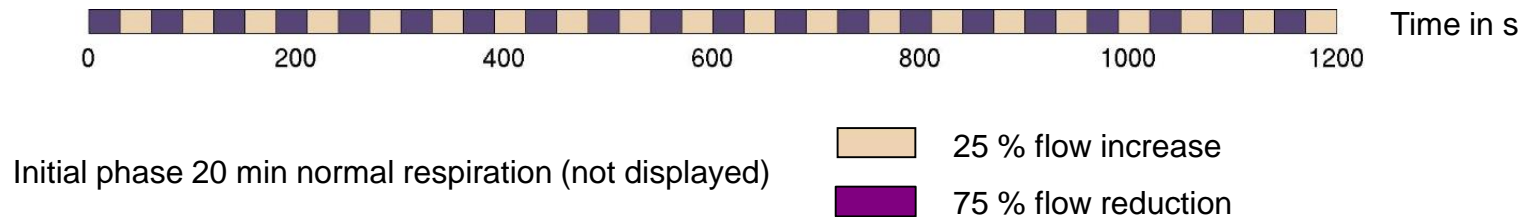


Initial phase 20 min normal respiration

**Draft test method for automatic pressure control of APAP devices.**

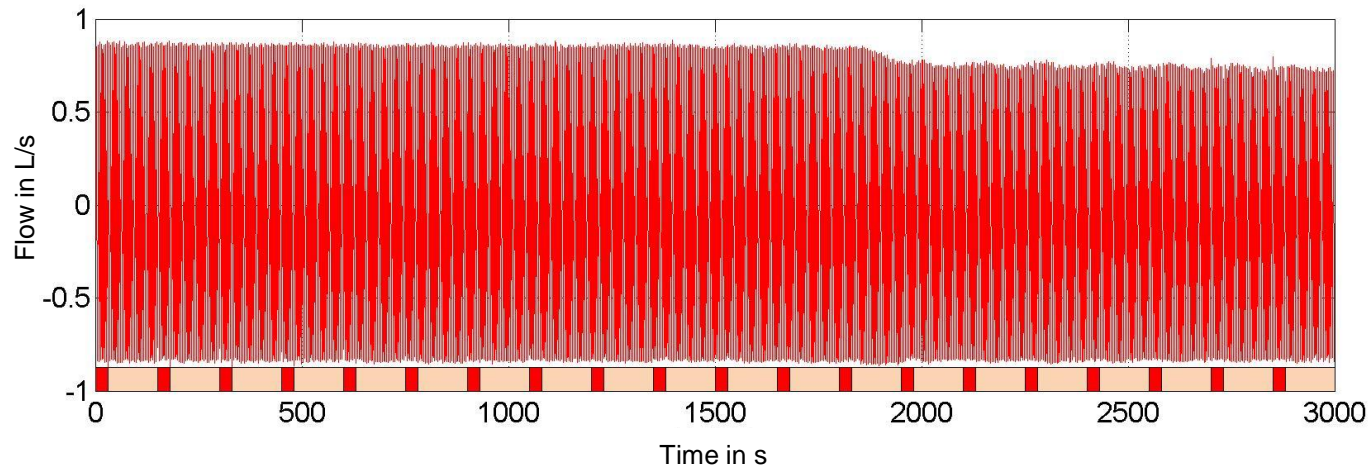
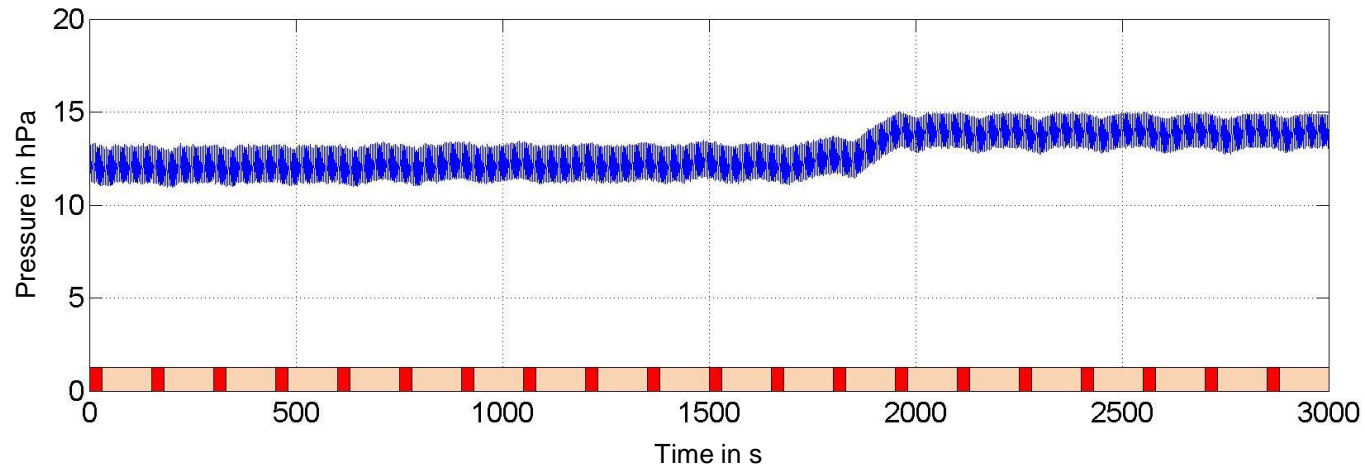
# APAP devices: Test methods

## Test 4: Simulation of changing respiration excitation (30 s each)



# APAP devices: Test 1: Severe obstruction 30s

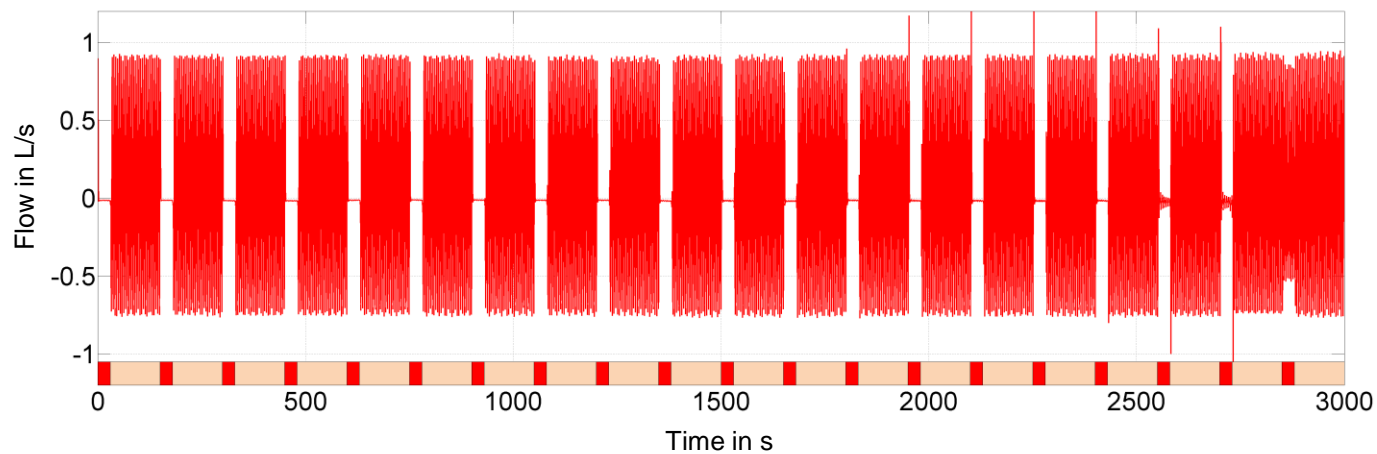
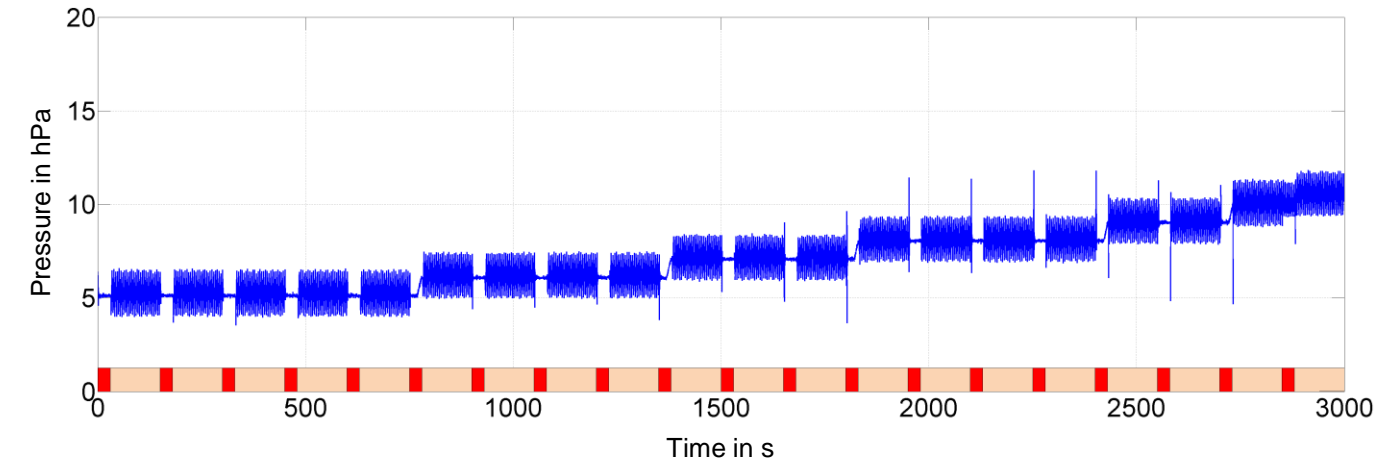
## Device 1



**Obstructive events are treated different according to the APAP device.**

# APAP devices: Test 1: Severe obstruction 30s

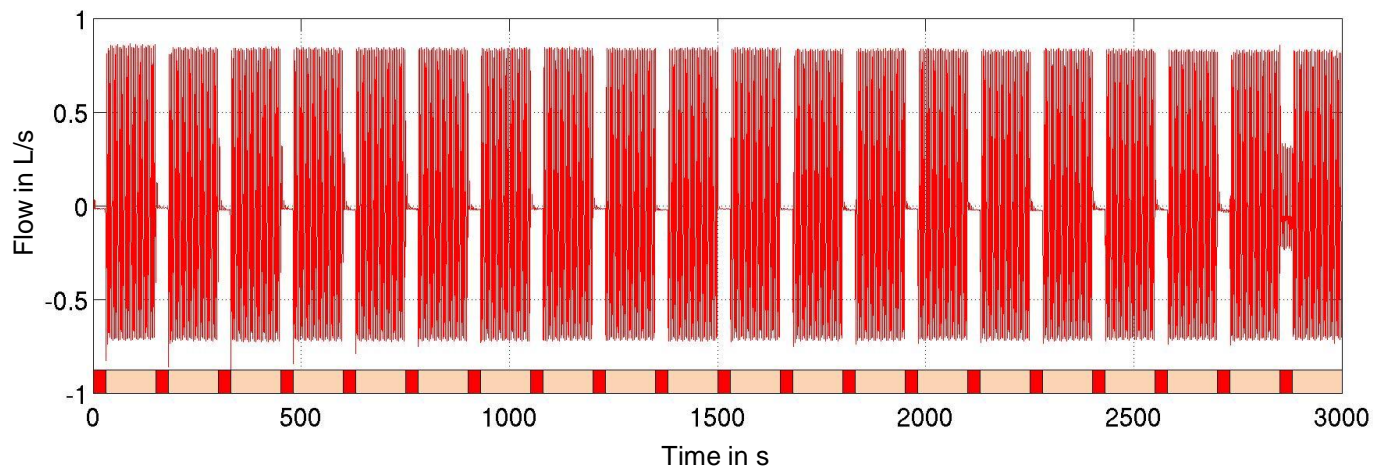
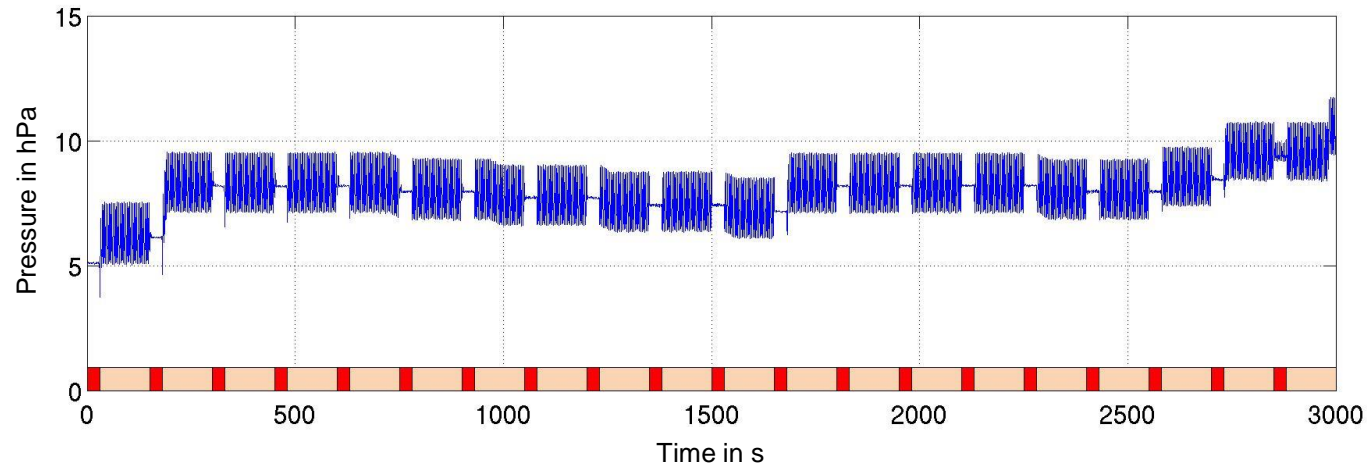
## Device 2



**Obstructive events are treated different according to the APAP device.**

# APAP devices: Test 1: Severe obstruction 30s

## Device 3

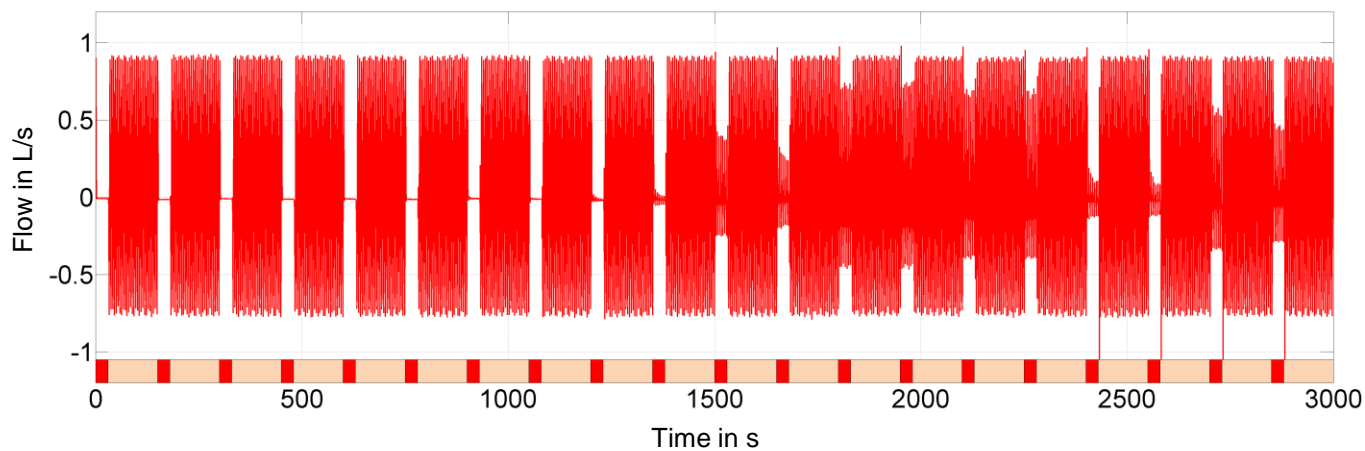
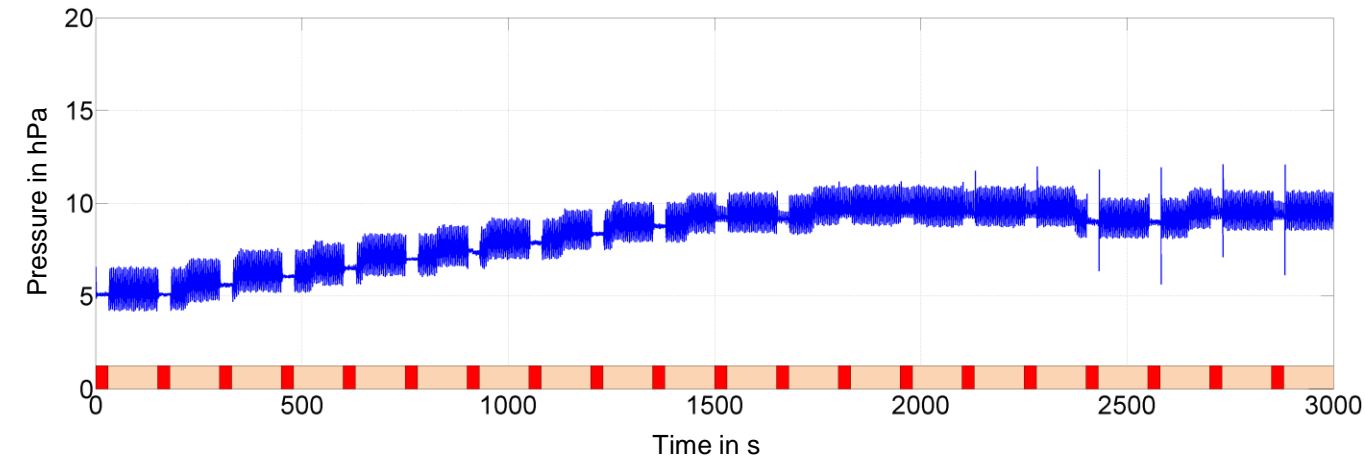


**Obstructive events are treated different according to the APAP device.**



# APAP devices: Test 1: Severe obstruction 30s

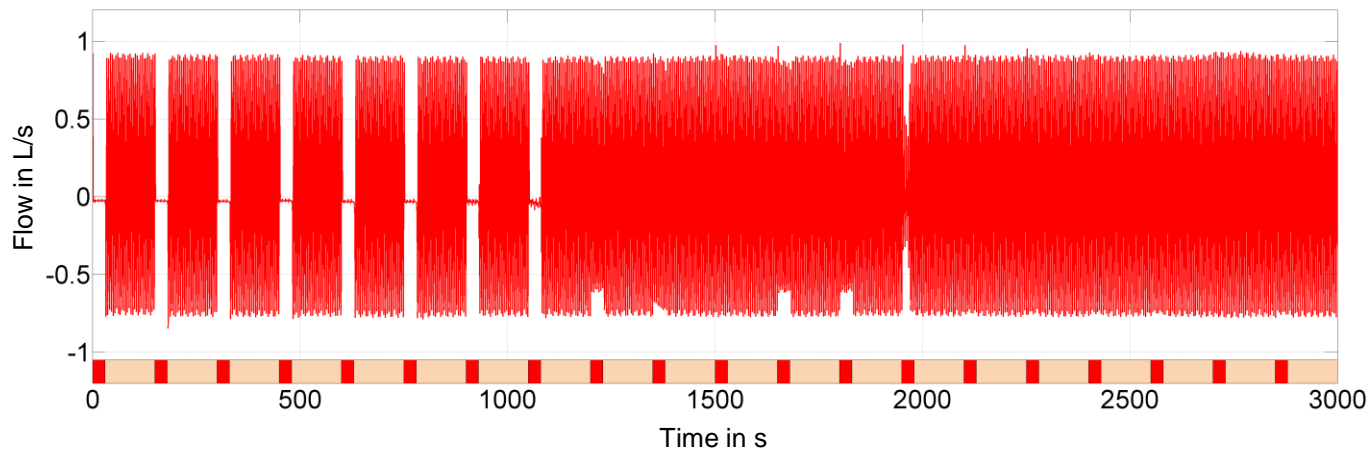
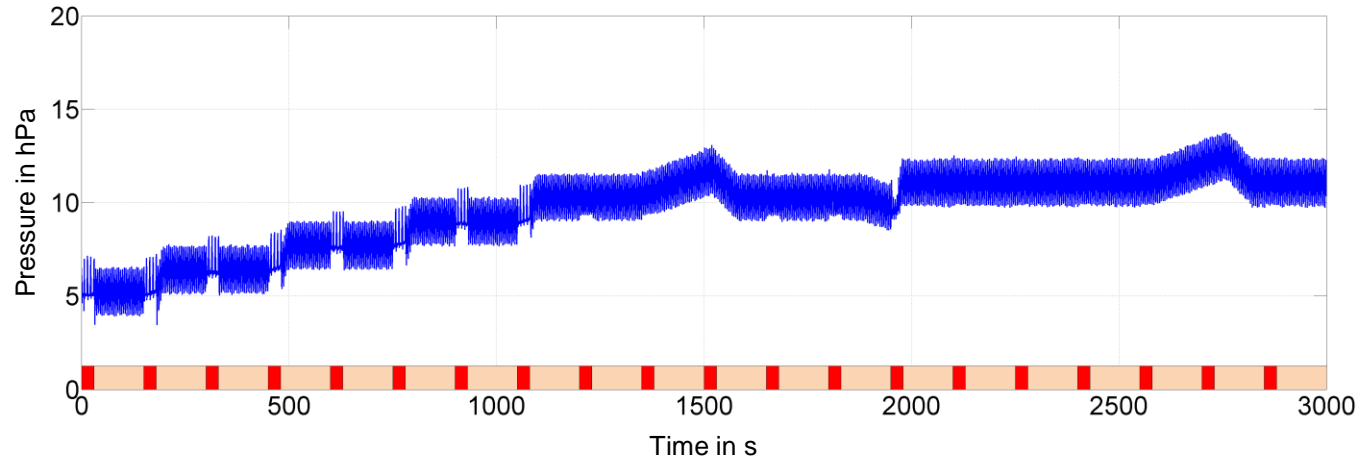
Device 4



**Obstructive events are treated different according to the APAP device.**

# APAP devices: Test 1: Severe obstruction 30s

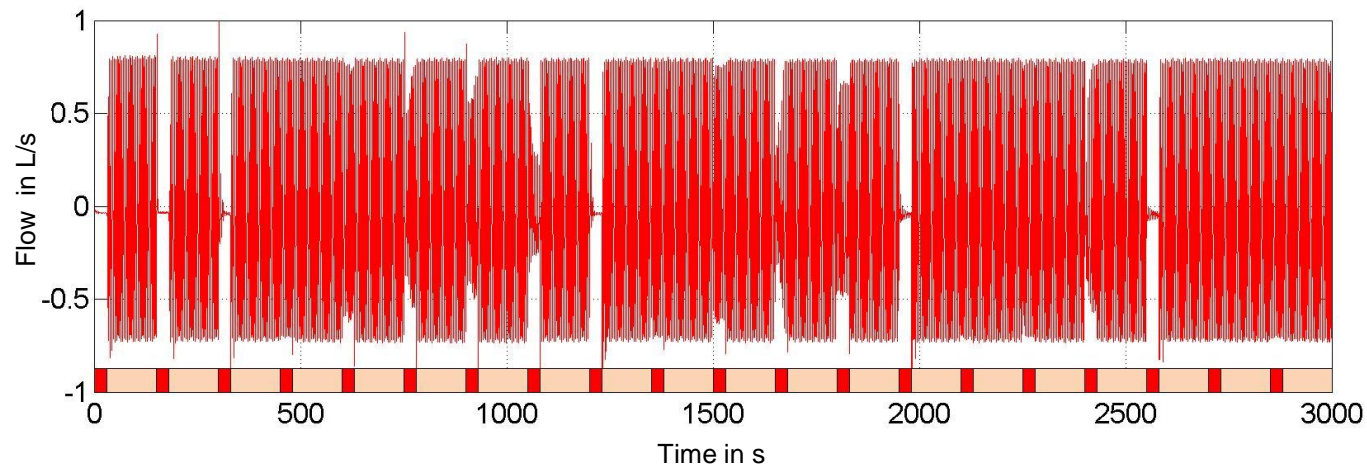
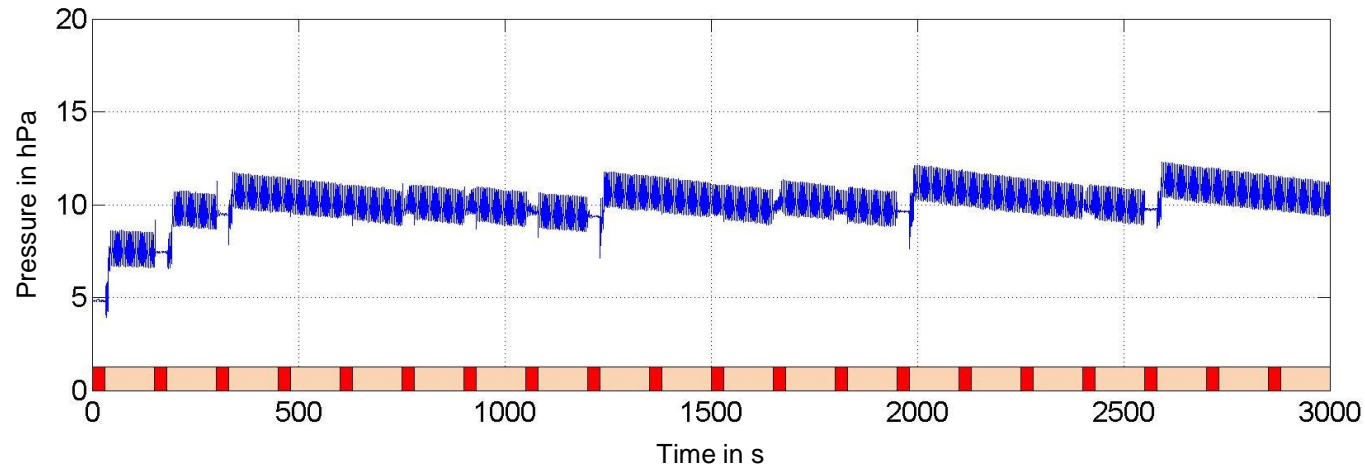
## Device 5



**Obstructive events are treated different according to the APAP device.**

# APAP devices: Test 1: Severe obstruction 30s

## Device 6

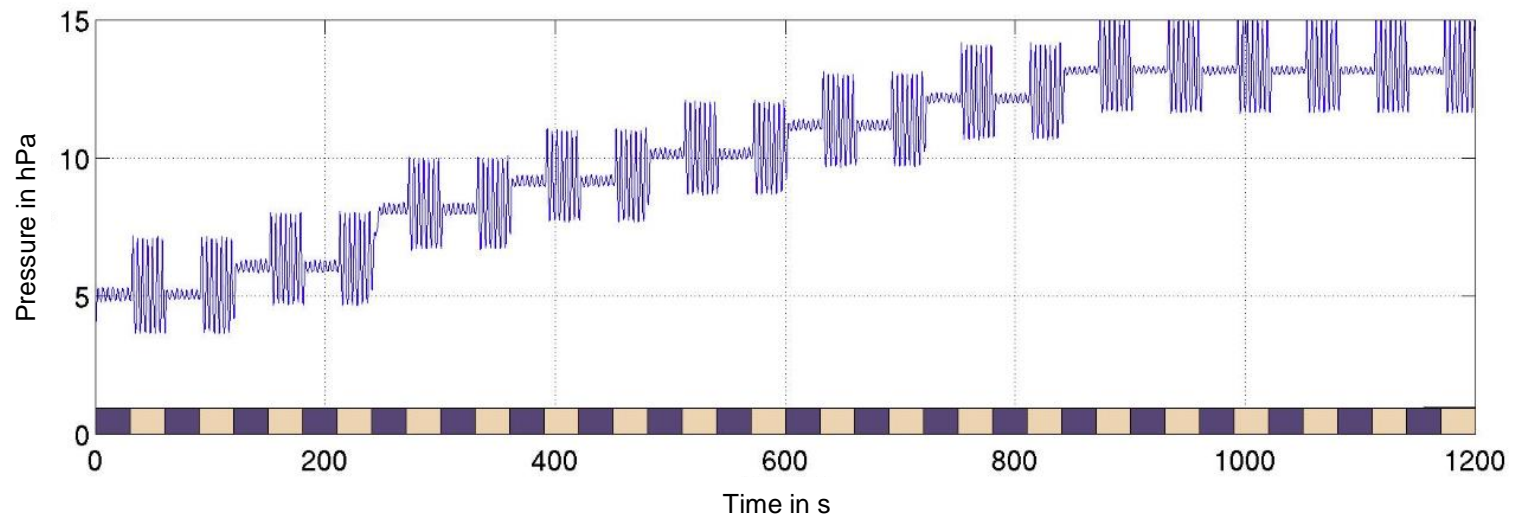


**Obstructive events are treated different according to the APAP device.**

# APAP devices: Tests 2-4

	APAP device					
Pressure change	1	2	3	4	5	6
Test 2: Central hypopnoeas	Yes	Yes	Yes	No	No	Yes
Test 3: Central events	Yes	No	No	Yes	Yes	No
Test 4: Changing respiration excitation	Yes	Yes	Yes	Yes	Yes	Yes

Example:



**Central events are partly treated with pressure increase.**

# Conclusion, suggestions and outlook: **CPAP devices**

## **Conclusion**

- Requirements of German Health Aid List only partially fulfilled
- Aging effects are not clearly detectable
- Manufacturer dependent quality improvement
- Device depending mean pressure → difficult CPAP device exchange

## **Suggestions and outlook**

- Technical improvement of CPAP devices necessary
- Independent test of pressure stability before device approval
- CPAP device exchange: pressure test and adaptation

**Proofed quality of CPAP devices is necessary!**

# Conclusion, suggestions and outlook: **APAP devices**

## **Conclusion**

- Currently no minimum requirements for automatic pressure control
- Test method developed and applied:
  - Obstructions treated different
  - Central events partly treated with pressure increase

## **Suggestions and outlook**

- Introduction of minimum requirements for pressure regulation of APAP devices suggested
- Independent test before device approval

**Minimum requirements for pressure regulation of APAP devices suggested.**